

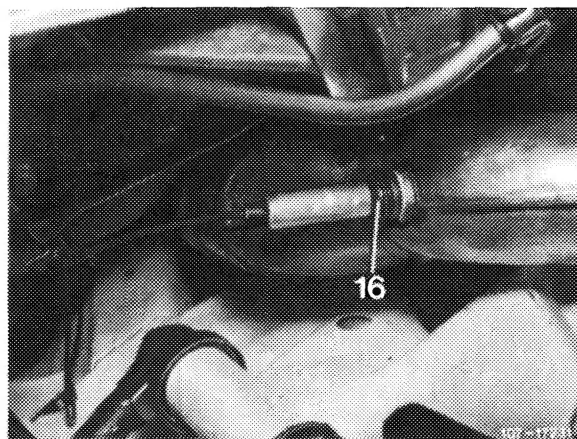
Tightening torques	Nm
Self-locking nuts on exhaust manifold to exhaust flange	20–25
Self-locking hex nuts on lateral support of clamp	7
Hex bolts of flange connection	20
Oxygen sensor	50–60

Removal

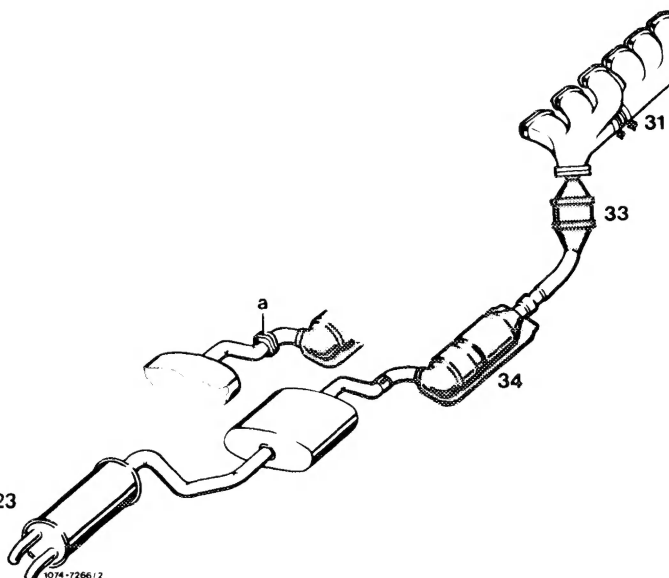
- 1 Remove oxygen sensor (16).
- 2 Remove exhaust system (49–100).
- 3 On model 116, loosen plug flange connection between underfloor catalyst and center muffler and remove catalysts by means of a slight turning motion.

Note: If the plug flange connection cannot be separated, heat exhaust pipe. For safety reasons, place a protective panel against frame floor prior to heating pipe.

- 4 On model 123, loosen flange connection (a) and remove catalysts.



- 31 Exhaust manifold
- 33 Primary catalyst
- 34 Underfloor catalyst
- a Flange connection on model 123



Installation

5 Flange catalysts to exhaust system or on model 116 slip catalysts into plug flange connection. Slightly tighten bolts of flange connection.

6 Install exhaust system (49–100).

7 Coat threads of oxygen sensor with hot lubricating paste, part no. 000 989 88 51.

8 Install oxygen sensor.

9 Start engine and check exhaust system for leaks.